



### Hardware & Springs

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# IBS, INCORPORATED

## Tarp Cord U01

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### Polyurethane Rope & Straps

An improvement on the old rubber straps and standard bungee cord — a new high tech material made of polyurethane. It's a new, stronger material with the advantage of molded on nylon ends. These polyurethane ropes and straps are lightweight and strong, and the molded on nylon ends have superior construction with break ratings that exceed 180 lbs.

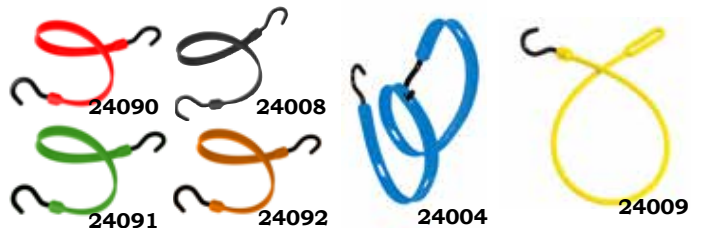
- **Industrial grade polyurethane rope** (no cloth or elastic) will not break, rot, or become brittle like rubber or cloth and maintains its stretch even under extreme conditions for a safer and longer lasting cord — saving time and money.
- **Polyurethane has a long, safe stretch of 2 times its length** for a superior reach and hold for all tie down and strapping needs — requiring fewer lengths — reducing inventory and storage of a variety of strap lengths.
- **Polyurethane has a better performance under extreme weather conditions** such as UV, hot and cold temp variations, water, ozone than rubber and cloth — even performs when exposed to diesel fuel, oil and most household chemicals — making this a superior cord for all areas, — saving time and money.
- **Quick attach hooks make customizing any size tie downs, cargo nets, or cord extremely fast and convenient** — saving time, money and the struggle to find the right cord length
- Fixed strap lengths are made with **fiberglass-filled nylon hooks that are overmolded into cord** for superior performance and durability with the same 2 times stretch and a break rating on hook of 180 lbs for maximum safety — keeping workers safe from snap back and injury.
- **Molded on nylon end hooks won't mar or scratch like metal hooks** — providing a strap that is safer to use on all materials, keeping vehicles and other areas where straps are used safe from damage.
- **The Synch™ Cord has a loop on one end and an over-molded super strong non-marring end on the other** — it can make an anchor point easily by wrapping the cord around a bar or through a hole; then put the hook through the loop, pull tight then secure the hook end — for a convenient and fast strap where two hooks just won't work.
- **Made in the USA, they won't break, crack or become brittle** — they retain their color, always remain stretchy, stretching up to twice their original length!

#### Polyurethane Rope & Nylon Hook Ends



IBS No.	Description	Qty
24006	5/16 x 50 ft. HD Poly Rope - Black	1
24007	5/16 Nylon Hook End for Rope (10 pk)	1

#### Poly Strap with Hooks Poly Synch Cord WITH NYLON HOOKS



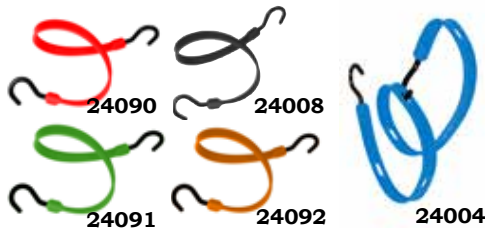
IBS No.	Description	Qty
24090	12" Poly Strap w/Hooks - <b>Red</b>	1
24091	18" Poly Strap w/Hooks - <b>Green</b>	1
24008	24" Poly Strap w/Hooks - <b>Black</b>	1
24004	36" Poly Slotted Strap w/Hooks - <b>Blue</b>	1
24092	36" Poly Strap w/Hooks - <b>Orange</b>	1
24009	30" Poly Synch Cord w/Molded Nylon Hook - <b>Yellow</b>	1





### Polyurethane Straps

VARIETY PACK  
IBS No. 588P



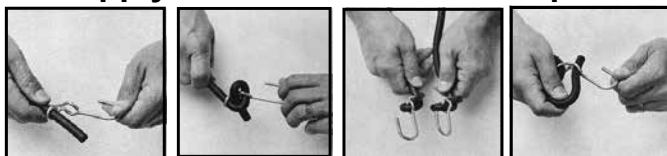
IBS No.	Contains 1 of Each Strap	Qty
24090	12" Poly Strap w/Hooks - Red	2
24091	18" Poly Strap w/Hooks - Green	2
24008	24" Poly Strap w/Hooks - Black	2
24004	36" Poly Slotted Strap w/Hooks - Blue	1
24092	36" Poly Strap w/Hooks - Orange	2

### Tarp Cord & Hooks

The 7/16" tarp cord with attachable hooks is ideal for use with canvas, tarpaulins, covers and lids on RV's, boats, cars trucks, trailers and motorcycles. It comes in a 125 ft. roll that can be cut to length for any use. The hooks can be attached easily and quickly. It's perfect for holding extra gear on trucks and trailers, or for holding down tarps and canvas covers. It's made of the highest quality Neoprene so it won't rot, peel or crack under normal usage — even in demanding outdoor conditions.

IBS No.	Description	Qty
32071601	7/16 dia. Neoprene Cord 125'	1
320#710	Galvanized Double Eye Hooks	25

#### To Apply Fastener Hooks To Tarp Cord



1. Insert cord through eye of hook.
2. Return through second position of eye, to form a loop.
3. Pull end through loop, forming a knot.
4. Same procedure at other end provides a tie-down strap that has many uses.

#### Tarp Cord Stretchability

Cut Length	..... Stretches To
12"	..... 18"
24"	..... 40"
36"	..... 60"

### Snappi-Hookers

MOLDED TIE-DOWN STRAPS  
Heavy-Duty Rubber Hold-Down Straps  
With "S" Hooks



Snappi-Hookers feature reusability and long life. They have a symmetrical design that allows either side to be used against a surface and extra stretchability over most other tie-downs. They maintain their elasticity at temperatures up to 200°F and are resistant to sunlight, smog, diesel fumes and salt water. They have a rated tensile strength of 1600 psi.

IBS No.	Length	Box	Pkg
SH9	10"	50	ea.
SH15	15"	50	ea.
SH20	21"	50	ea.
SH30	31"	50	ea.
SHH	S-Hook Replacement	10	ea.

### Rope Ratchet

With the Rope Ratchet you simply attach the two hooks and pull the loose end of the rope for a secure, tight hold. Rope Ratchets stay tight, locking in place as you pull the free end. To loosen you just pull the rope to reduce tension and push the handy thumb release. It's that easy!



IBS No.	Description	Load Rating	Qty
24000	1/4" x 8'	150LB Max.	1
24001	3/8" x 15'	250LB Max.	1
24002	1/2" x 15'	500LB Max.	1

### Ratcheting Tie Downs

- Molded grip ratchet handle for easy and convenient use.
- Extra strong, heat treated steel, compact vinyl-coated S-hooks prevent scratching.
- Fully adjustable to 15' fits most tie downs.
- Locks secure for dependability.
- Working load limit: 500 lbs.
- Breaking strength: 1500 lbs.



IBS No.	Description	Qty
24005	1" x 15' 4 Pack Ratchet Tied Downs	1





# IBS, INCORPORATED

## Eyebolts, Chain & Wire Hardware U02

HARDWARE & SPRINGS

### Machinery Hoist Eyes

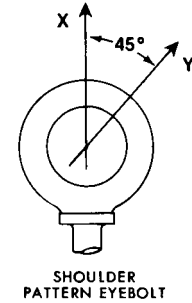
#### SHOULDER PATTERN EYEBOLTS

Made from drop forged steel. Heat treated after forging.

Maximum load rating for eyebolts are based on a straight vertical lift in a gradually increasing manner. Angular lifts will significantly lower loads and should be avoided whenever possible. If an angular lift is required, a properly seated Machinery Hoist Eye should be used and the lifting angle must not be more than a 45° pull. Refer to the chart below for the maximum load ratings for straight and 45° pulls.

MACHINERY HOIST EYES

IBS No.	Shank		Eye		Max Load (lbs.)		Pkg Qty
	Size	Length	ID	OD	Strt Pull	45° Pull	
20000	1/4-20	1	3/4	1-1/4	500	125	5
20001	5/16-18	1-1/8	7/8	1-1/2	900	225	5
20002	3/8-16	1-1/4	1	1-27/32	1400	350	5
20003	7/16-14	1-3/8	1-3/32	1-27/32	2000	500	3
20004	1/2-13	1-1/2	1-3/16	2-1/8	2600	650	2
20005	9/16-12	1-5/8	1-9/32	2-9/32	3000	750	2
20006	5/8-11	1-3/4	1-3/8	2-1/2	4000	1000	2
20007	3/4-10	2	1-1/2	2-13/16	6000	1500	2
20008	7/8-9	2-1/4	1-11/16	3-1/4	7000	1750	2
20009	1-8	2-1/2	1-13/16	3-9/16	9000	2250	2

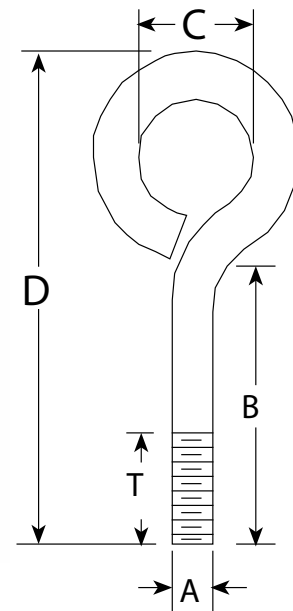


### Turned Eye Bolts

Turned Eyebolts are manufactured from low carbon cold drawn steel wire, threaded and supplied with a nut.

TURNUED EYEBOLTS

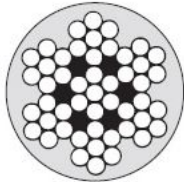
IBS No.	Dimensions in inches					MAX Load (Lbs)	Pkg Qty
	A	B	C	D	T		
22024	10-24	2	3/8	2-11/16	1	38	20
02539	10-24	3	3/8	3-11/16	1-1/2	38	20
22025	1/4-20	2	1/2	3	1-1/4	74	20
22027	1/4-20	3	1/2	4	1-1/2	74	20
22028	1/4-20	5	1/2	6	3	74	20
22029	5/16-18	3	5/8	4-1/8	1-1/2	96	20
22030	5/16-18	4	5/8	5-1/8	2-1/2	96	20
02549	5/16-18	5	5/8	6-1/8	3	96	20
02550	5/16-18	6	5/8	7-1/8	4	96	20
02552	3/8-16	3	3/4	4-1/2	1-1/2	144	20
02553	3/8-16	4	3/4	5-1/2	2-1/2	144	20
02554	3/8-16	5	3/4	6-1/2	3	144	20
22032	3/8-16	6	3/4	7-1/2	4	144	20



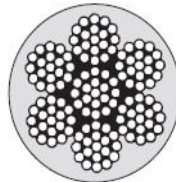


### Vinyl Coated, Galvanized Wire Rope

- High strength, quality flexible construction.
- All cable is made according to federal specification RR-W-410E.
- NOTE: Small diameter 7x7 and 7x19 wire rope (also referred to as Aircraft Cable) is not intended for aircraft use because it does not test according MIL-W-83420 request.
- Caution: Actual working loads may vary, but should never exceed 20% of nominal breaking strength.
- Working load limit is based on a design factor of 5:1.



7X7 Wire Rope  
Vinyl Coated



7X19 Wire Rope  
Vinyl Coated



7X19 Wire Rope

IBS No.	Size (inches)	Description	Working Load Limit LBS	Spool Length	Pkg Qty
22052	1/16 X 1/8*	7X7 Wire Rope Vinyl Coated	96	100	1
22053	3/32 X 3/16*		84	100	1
22058	1/8 X 3/16*	7X19 Wire Rope Vinyl Coated	400	100	1
22061	3/16	7X19 Wire Rope	840	100	1
22062	1/4		1400		1
22063	5/16		1960		1
22064	3/8		2880		1

\* Bare Cable Diameter X Coated Diameter

### Swaging Tools (T03)

- Heat-treated steel jaw used for making loops and splicing cable.
- Crimps and cuts accurately.
- Used only for copper or aluminum sleeves and stops.



IBS No.	Size (inches)	Description	Pkg Qty
22090	1/16 - 1/8	Swager	1
22091	1/16 - 3/16	Swager	1

### Cable Cutting Tools (T03)

- 22092: For wire ropes up to 1/4" diameter.
- 22092: Bolted joint for precise blade guidance; re-adjustable.
- 22092: Chrome vanadium heavy duty steel; forged oil hardened.
- 22093: For ACSR, wire ropes and steel rods copper and aluminum cables up to 3/8" diam.
- 22093: Suitable for cutting overhead cables with strain relief wire.
- 22093: Bolted head cutter, replaceable.



IBS No.	Size (inches)	Description	Pkg Qty
22092	1/4	Knipex Steel Cable Cutter	1
22093	3/8	Knipex Steel Cable Cutter	1





# IBS, INCORPORATED

## Eyebolts, Chain & Wire Hardware U02

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### Wire Rope Sleeves

- Used to make a solid eye in cable.
- Made of aluminum.



IBS No.	Size (inches)	Description	Pkg Qty
22070	1/16	Wire Rope Sleeve	100
22071	3/32	Wire Rope Sleeve	50
22072	1/8	Wire Rope Sleeve	50
22074	3/16	Wire Rope Sleeve	50
22075	1/4	Wire Rope Sleeve	50
22076	5/16	Wire Rope Sleeve	50
22077	3/8	Wire Rope Sleeve	50

### Wire Rope Thimbles

- Used with rope clips to make a solid eye in cable or rope.
- Zinc-plated steel construction combines strength and corrosion resistance
- Warning: Not recommended for overhead lifting.



IBS No.	Size (inches)	Description	Pkg Qty
22080	1/8	Wire Rope Thimble	25
22081	3/16	Wire Rope Thimble	25
22082	1/4	Wire Rope Thimble	25
22083	5/16	Wire Rope Thimble	25
22084	3/8	Wire Rope Thimble	25

### Cold Shuts

Repair links for chain

- An economical way to join chain links and attach fittings.
- To close, drive the end through the eye and flatten the end to prevent opening (can also be welded shut).



IBS No.	Description	Qty
22036	1/4" Cold Shut	5
03602	5/16" Cold Shut	5
22038	3/8" Cold Shut	5

### Quick Links

- Fast easy connections for permanent or temporary applications with low carbon chain.
- Use as a repair link, connecting link, or attaching device.
- Zinc plating offers good corrosion resistance.
- Working load limit is based on a design factor of 4:1.



IBS No.	Size (inch)	Working Load Limit (LBS)	Pkg Qty
22040	1/8	130	20
22041	3/16	400	20
22042	1/4	600	20
22043	5/16	800	20
22044	3/8	1200	10
22045	1/2	4500	10

### Spring Links

- Designed for use with chain repair and wire rope.
- Working load limit is based on a design factor of 3:1



IBS No.	Size	Working Load Limit (LBS)	Pkg Qty
22046	1/8	35	20
22047	3/16	70	20
22048	1/4	140	20
22049	5/16	280	20
22050	3/8	400	10
22051	1/2	500	10



# IBS, INCORPORATED

## Assortments Z02















### Quick Links & Spring Links Assortment

IBS No.748R • 11 Items - 72 Pcs

Packaged in a locking steel drawer for easy storage and organization

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 <b>IBS, Inc.</b> <small>SPECIALTY PRODUCTS FOR MAINTENANCE &amp; REPAIR                  (800) 670-1906 • www.industrialbolt.com</small>		Quick Links & Spring Links	
Assortment No. 748R			
22040 1/8 QUICK LINK ZP 	22041 3/16 QUICK LINK ZP 	22042 1/4 QUICK LINK ZP 	
22043 5/16 QUICK LINK ZP 	22044 3/8 QUICK LINK ZP 	22045 1/2 QUICK LINK ZP 	
22047 3/16 SPRING LINK ZP 	22048 1/4 SPRING LINK ZP 	22049 5/16 SPRING LINK ZP 	
22050 3/8 SPRING LINK ZP 	22051 1/2 SPRING LINK ZP 		





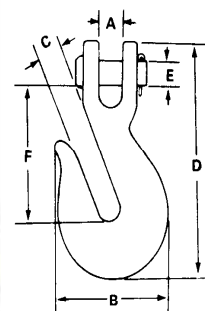
# IBS, INCORPORATED

## Eyebolts, Chain & Wire Hardware U02

HARDWARE & SPRINGS

### Clevis Grab Hooks

- Made for use on Hi-Test Chain. All hooks are heat treated. They can also be used on BBB & proof coil.
- High test (H.T.) stamped on every hook.
- Zinc plated for corrosion resistance.



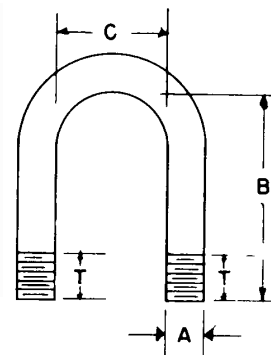
CLEVIS GRAB HOOKS

IBS No	Chain Size	A & E	B	C	D	F	Work Load (Lbs)	Pkg Qty
22010	1/4	5/16	1-5/16	3/8	3-3/8	2	2600	2
22021	5/16	3/8	2-1/4	7/16	3-15/16	2-3/8	4000	2
22022	3/8	7/16	2-11/16	1/2	4-1/2	2-11/16	5400	2

### Wire Rope Clips — Zinc Plated

WIRE ROPE CLIPS

IBS No.	Rope Size	Dimensions in inches				Pkg Qty
		A	B	C	T	
22013	1/8	12-24	3/4	9/32	1/2	5
22014	3/16	1/4-20	15/16	5/16	5/8	5
22015	1/4	5/16-18	1-5/32	3/8	3/4	5
02702	5/16	3/8-16	1-1/2	1/2	1	5
02703	3/8	7/16-14	1-5/8	9/16	7/8	5
22016	1/2	1/2-13	1-7/8	5/8	1-1/4	5



### Screw Pin Shackles Forged Galvanized

Loads are based on a safety factor of 5 to 1. When tested all shackles are pulled at a uniform rate of speed in a direct tension. Any deviations as angular lifts, shock loads, modification of the basic forging, etc., will result in drastically reduced maximum loads.



IBS No.	Working Load Limit LBS.	Dimensions - Inches								Pkg Qty
		Inside						O.D. Eyes	Pin or Bolt Dia	
		Size Dia.	Width @ eyes	Tol. ±	Width @ bow	Length	Tol. ±			
22017	660	3/16	3/8	1/16	9/16	7/8	1/16	5/8	1/4	2
22018	1000	1/4	15/32	1/16	3/4	1-1/8	1/16	3/4	5/16	2
22019	1500	5/16	17/32	1/16	15/16	1-1/4	1/16	7/8	3/8	2
22020	2000	3/8	21/32	1/16	1-1/8	1-7/16	1/16	1	7/16	2
22023	4000	1/2	13/16	1/16	1-5/16	2	1/16	1-1/4	5/8	1

U-8



The Mark of Our Quality is in Our Service

01-29-18





### Chain Parts

#### SLIP FIT CONNECTING LINKS



Slip-Fit Connecting Links or Rivet-Type Connecting Links are furnished with a pin link plate and a spring clip. Once the connecting link is inserted between the chain links, slide the pin link plate over ring and assemble with spring clip grooves on pins.

IBS No.	Chain No.	Description	Qty
20135	#35	.375 Pitch	10
20140	#40	.500 Pitch	10
20141	#41	.500 Pitch	10
20150	#50	.625 Pitch	10
20160	#60	.750 Pitch	10
20180	#80	1.00 Pitch	5

#### OFFSET LINKS



This is in reality a roll link at one end, and a pin link at the other end. An offset link is used whenever an odd number of pitches is required. The pin is removed to assemble the link into a chain.

IBS No.	Chain No.	Description	Qty
20235	#35	.375 Pitch (Half)	10
20240	#40	.500 Pitch (Half)	10
20241	#41	.500 Pitch (Half)	10
20250	#50	.625 Pitch (Half)	10
20260	#60	.750 Pitch (Half)	10
20280	#80	1.00 Pitch (Half)	5

### Chain Repair Tools

#### #1 CHAIN BREAKER



A quality tool with forged jaws.

The "push-out" pins are made of tempered alloy steel. Simplifies the disassembly of the roller chain.

Use for disassembly of single pitch chains No. 25 thru 60 (1/4, 3/8, 1/2, 5/8 & 3/4" pitch; double 1 and 1-1/4" pitch.

pitch chains

IBS No.	Description	Qty
20300	#1 Chain Breaker	1

### Roller Chain & Offset Chain Links

IBS No. 208P • 15 Items • 69 Pcs

Packaged in a locking steel drawer for easy storage and organization

**Roller Chain Links**  
**Offset Chain Links**

Assortment No. 208P

20135 #35 .375 PITCH CONN. LINK	20140 #40 .500 PITCH CONN. LINK	20141 #41 .500 PITCH CONN. LINK	20150 #50 .625 PITCH CONN. LINK	20160 #60 .750 PITCH CONN. LINK	20300 #1 CHAIN BREAKER
20180 #80 1.00 PITCH CONN. LINK					
20235 #35 .375 PITCH OFFSET (HALF)	20240 #40 .500 PITCH OFFSET (HALF)	20241 #41 .500 PITCH OFFSET (HALF)	20250 #50 .625 PITCH OFFSET (HALF)	20260 #60 .750 PITCH OFFSET (HALF)	
20280 #80 1.00 PITCH OFFSET (HALF)					

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## General Information Compression & Extension Springs



Compression springs generally have closed ends and the number of active coils (N) are two less than the total number of coils.

Extension springs - All coils are active and the body length is the number of coils + 1 times the wire diameter. For extension type springs the rate per inch is effective only after enough load is applied to separate the close wound coils and accept the initial tension load first.

### Additional Notes:

1. Compression springs should be used between 20% and 80% of travel for optimum performance.
2. Compression springs that are over-stressed will take a set prior to full travel.
3. Rates of compression springs with less than two active coils will be subject to a plus or minus 20% load tolerance.
4. Initial tension of extension springs as shown in catalog is for reference only. This factor can vary with tensile of metal.

### SPRING WIRE GAUGE American Steel & Wire Co.

Gauge	Decimal	Gauge	Decimal
4/0	.3938	16	.0625
3/0	.3625	17	.0540
2/0	.3310	18	.0475
1/0	.3065	19	.0410
1	.2830	20	.0348
2	.2625	21	.0317
3	.2437	22	.0286
4	.2253	23	.0258
5	.2070	24	.0230
6	.1920	25	.0204
7	.1770	26	.0180
8	.1620	27	.0173
9	.1483	28	.0162
10	.1350	29	.0150
11	.1205	30	.0140
12	.1055	31	.0132
13	.0915	32	.0128
14	.0800	33	.0118
15	.0720	34	.0104

### Basic Formula For Round Wire Compression & Extension Springs

$$R = \frac{Gd^4}{8ND^3}$$

$$S = \frac{8DP}{\pi d^3}$$

R = Rate in Pounds per Inch of Deflection

P = Load in Pounds

D = Mean Diameter—Inches

d = Wire Diameter—Inches

G = Modulus of Elasticity—Steel = 11.5x10<sup>6</sup> psi

N = Number of Active Coils

S = Torsional Stress—p.s.i.

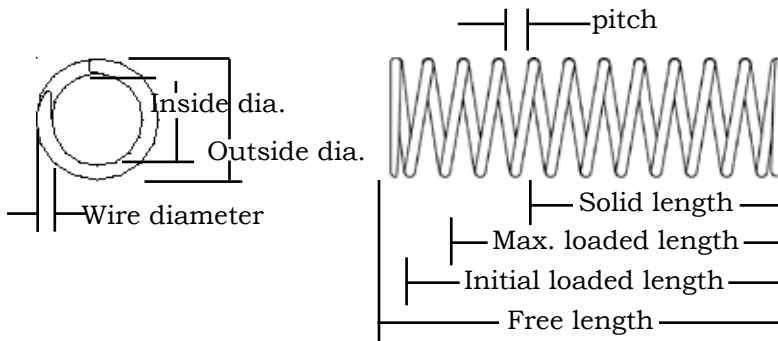




### Compression Springs

IBS No.	O.D. (in)	Free Length (in)	Wire Dia. (in)	Mat'l	Total Coils	Solid Hgt (in)	Calc Rate (in)	Ends	Finish
47006	3/16	1	.014	A	10-1/2	.161	1.25	Closed	Zinc
47005	5/16	1-19/32	.024	B	15-1/2	.360	1.36	Cl/Grd	None
47000	5/16	10	.047	C	76-1/2	3.643	5.06	Closed	Cad.
47007	3/8	3/4	.041	D	6-3/4	.318	22.95	Closed	Zinc
47001	3/8	12	.062	D	119	7.440	5.92	Closed	Zinc
47013	7/16	2-7/8	.076	D	24	1.824	45.95	Cl/Grd	Cad.
47004	1/2	1	.072	D	8	.576	82.12	Cl/Grd	Ziinc
47012	1/2	2-1/2	.062	D	18	1.178	15.80	Closed	Zinc
47010	19/32	2-1/2	.072	D	12	.864	27.32	Cl/Grd	Zinc
47011	5/8	2-3/4	.072	C	15	1.080	17.57	Cl/Grd	Zinc
47002	5/8	12	.062	D	60	3.782	2.05	Closed	Zinc
47009	11/16	4	.105	D	23-1/4	2.441	41.71	Cl/Grd	Zinc
47015	7/8	2-1/32	.122	C	11-7/8	1.449	75.53	Cl/Grd	Gold/lr
47016	7/8	3	.091	D	12-1/2	1.138	19.48	Cl/Grd	Zinc
47003	7/8	12	.080	D	42-2/3	3.493	2.88	Closed	Zinc
47014	15/16	2-1/4	.100	C	10	1.00	30.53	Cl/Grd	Zinc
47006	1-1/64	3-1/8	.058	C	8	.522	3.09	Closed	Zinc
47017	1-1/16	3-5/8	.107	C	12	1.284	21.63	Cl/Grd	Zinc

Sold Each



Material Code  
**A = Music Wire**  
**B = Stainless**  
**C = Spring Steel**  
**D = Hard Drawn**

## Universal Compression Spring Asst. (Z02)

IBS No.116R • 18 Items - 58  
Pcs

Packaged in a locking steel  
drawer for easy storage and  
organization

<b>IBS, Inc.</b> SPECIALTY PRODUCTS FOR MAINTENANCE & REPAIR 800.878.1166 • www.ibsinc.com			Universal Compression Springs	
47000 5/16 OD X 10 COMPRESSION		47004 1/2 OD X 1 COMPRESSION		Assortment No. 116R 47005 5/16 OD X 1-19/32 COMP
47001 3/8 OD X 12 COMPRESSION		47006 3/16 OD X 1 COMPRESSION		47007 3/8 OD X 3/4 COMPRESSION
47002 5/8 OD X 12 COMPRESSION		47008 1-1/64 OD X 3-1/8 COMPRESSION		
47003 7/8 OD X 12 COMPRESSION		47009 11/16 OD X 4 COMPRESSION		
47010 19/32 OD X 2-1/2 COMPRESSION	47011 5/8 OD X 2-3/4 COMPRESSION	47012 1/2 OD X 2-1/2 COMPRESSION	47013 7/16 OD X 2-7/8 COMPRESSION	
47014 15/16 OD X 2-1/4 COMPRESSION	47015 7/8 OD X 2-1/32 COMPRESSION	47016 7/8 OD X 3 COMPRESSION SPRING	47017 1-1/16 OD X 3-5/8 COMPRESSION	



HARDWARE & SPRINGS



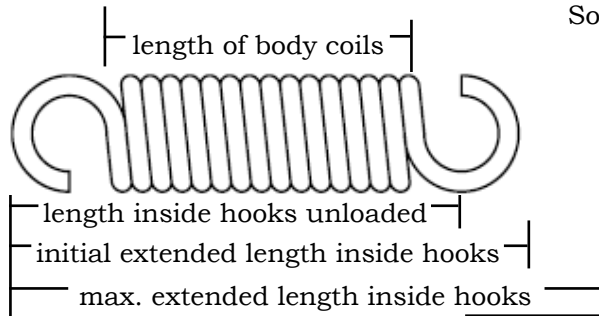
# IBS, INCORPORATED

## Springs U03

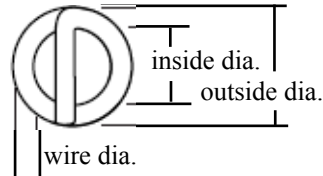
### Extension Springs

HARDWARE & SPRINGS

IBS No.	O.D. (in)	Length Inside Hooks (in)	Wire Dia (in)	Mat'l	Initial Tension	Calculated Rate (#/in.)	Max. Deflect	Load	Finish
47037	15/64	1-1/32	.023	A	.25	1.63	1.45	2.62	Cad.
47038	1/4	4	.028	A	.49	0.65	5.92	4.33	Zinc
47041	1/4	5	.031	D	.76	0.84	4.75	4.76	Zinc
47035	19/64	13/16	.060	C	9.14	202.48	.10	28.66	Cad.
47042	21/64	5-7/8	.042	C	1.49	1.47	4.87	8.66	Zinc
47036	11/32	1-13/32	.050	C	2.86	18.80	.58	13.75	Zinc
47039	3/8	3	.041	C	.99	1.82	3.26	6.92	Zinc
47040	7/16	4-1/2	.041	C	.71	0.68	7.53	5.84	Zinc
47043	7/16	7	.062	D	4.13	3.87	4.05	19.82	Zinc
47034	1/2	1-5/8	.080	D	9.12	66.23	.41	36.40	Zinc
47030	1/2	9-5/8	.062	C	3.02	1.81	7.72	16.97	Zinc
47044	19/64	5	.075	C	4.63	5.69	3.52	24.64	Gld/lr
47031	5/8	8-1/2	.072	D	3.45	2.14	8.00	20.60	Zinc
47046	23/32	3-3/16	.120	C	22.77	72.41	.79	79.83	Zinc
47047	47/64	3-7/8	.064	C	1.47	1.93	5.50	12.10	Blk/Ox
#75	3/4	4-1/2	.062	D	1.23	1.19	8.07	10.80	Zinc
47032	13/16	8-1/2	.072	D	1.93	0.92	14.69	15.39	Zinc
47033	1	8-1/2	.091	D	3.26	1.66	12.48	23.99	Zinc
47045	1-1/16	5-1/2	.120	D	9.18	9.51	4.36	50.68	Gld/lr



Sold Each



Material Code  
**A = Music Wire**  
**B = Stainless**  
**C = Spring Steel**  
**D = Hard Drawn**

## Universal Extension Spring Asst. (Z02)

IBS No. 115R • 18 Items -  
58 Pcs

Packaged in a locking steel drawer for easy storage and organization

**IBS, Inc.**  
SPECIALTY PRODUCTS FOR MAINTENANCE & REPAIR  
800.878.1886 - www.ibsusa.com

**Universal Extension Springs**

Assortment No. 115R

47030 1/2 OD X 9-5/8 EXTENSION		47045 1-1/16 OD X 5-1/2" EXTENSION	
47031 5/8 OD X 8-1/2 EXTENSION		47044 19/32 OD X 5" EXTENSION SPRING	
47032 13/16 OD X 8-1/2 EXTENSION		47043 7/16 OD X 7" EXTENSION SPRING	
47033 1" OD X 8-1/2 EXTENSION		47042 21/64 OD X 5-7/8 EXTENSION	
47038 1/4 OD X 4" EXTENSION SPRING	47039 3/8 OD X 3" EXTENSION SPRING	47040 7/16 OD X 4-1/2 EXTENSION	47041 1/4 OD X 5" EXTENSION SPRING
47034 1/2 OD X 1-5/8 EXTENSION	47035 19/64 OD X 13/16 EXTENSION	47036 11/32 OD X 1-13/32 EXTENSION	47037 15/64 OD X 1-1/32 EXTENSION
	47046 23/32 OD X 3-3/16 EXTENSION		47047 47/64 OD X 3-7/8 EXTENSION





### Miscellaneous Brushes

#### Floor Brushes



- Black Tampico fill
- **Medium** sweeping

##### FLOOR BRUSHES - MEDIUM

IBS No.	Block	Trim	Qty
42007	18"	3"	1
42008	24"	3"	1

- Black Tampico **w/ middle wire row**
- **Coarse** sweeping

##### FLOOR BRUSHES - COARSE

IBS No.	Block	Trim	Qty
42135	24"	3"	1



- Assembles in less than 1 minute.
- Handle/sweep connector flexes on impact, providing unbelievable shock absorbency.
- No brace needed.
- Light, easy-to-manuever and easy to manage in low surface areas.

##### 24" PRO-FLEX FLOOR BRUSH

IBS No.	Description	Qty
42000	24" Pro-Flex Floor Brush	1

#### Floor Squeegees

- Black Neoprene rubber blade.
- Designed for rough, heavy use.



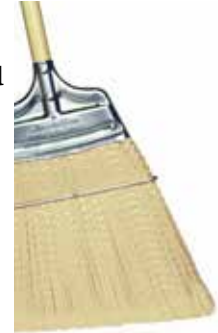
##### FLOOR SQUEEGEES

IBS No.	Description	Qty
45510	24" Floor Squeegee	1
45511	36" Floor Squeegee	1

Use with Tapered Wood Handle IBS No. 44020

#### IBS Service Broom

- Moderate stiffness, large angled trim upright broom has a sturdy metal capped construction and fused polypropylene bristles for superior performance and long life.
- The large angle bristle flare design and comfortable handle allow for fast clean up of a wide variety of jobs.
- Private labeled with the IBS Logo and tagline "The Mark of Our Quality is in Our Service."



#### Jumbo Dust Pan

- 18" dustpan features an extra deep pan and non-skid feet for easy filling.
- Impact resistant plastic stays rigid but not brittle.
- Easily grips to a broom or brush handle.



##### IBS SERVICE BROOM & DUSTPAN

IBS No.	Description	Qty
42010	IBS Service Broom	1
42009	Dust Pan	1

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# IBS, INCORPORATED

## Maintenance Brushes P25

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### Truck Wash Brush

- Fill - Flagged white polystyrene
- Foam Block Size: 9-1/2 x 2-3/4
- Trim: 2-1/2"
- Protective Bumper
- Two handle holes - tapered (44020) and threaded (44301 or 44578)



TRUCK WASH BRUSH

IBS No.	Description	Qty
44510	Truck Wash Brush	1

### Handles & Braces

Metal handles provide a strong and durable alternative to wooden handles. Ideal for industrial and construction applications.

- Plastic Coat Finish - for a smooth & durable scratch & crack-proof coating.
- Comfort Foam Grip - reduces user fatigue & provides a comfortable grip.
- Swivel Hang Cap - Allows a broom to be easily stored, extends broom life.
- Heavy Duty Metal Tip - stronger than standard wooden thread.



Metal Handle with Comfort Grip

METAL HANDLE WITH COMFORT GRIP

IBS No.	Description	Qty
44578	5' Metal Handle Use with Floor Brushes	1

### Handles & Braces

Wood handles are constructed of quality hardwood for long life. Ideal for industrial and construction applications.



PERMA-FLEX HANDLE

IBS No.	Description	Qty
44301	5' Perma-Flex Handle Use with Floor Brushes	2



TAPERED WOOD HANDLE

IBS No.	Description	Qty
44020	5' Tapered Wood Handle Use with Floor Squeegee	2



#2 HEAVY DUTY BRACE

IBS No.	Description	Qty
44290	H.D. Steel Brace Use with IBS No.42135	2

### Counter Duster

#### 8" MEDIUM - WOOD HANDLE

#### TRIM LENGTH: 2 1/2"

Great for general factory dusting and bench cleaning. Made with grey Tampico - a natural vegetable fiber from the Mexican Century plant. Provides a medium sweeping or brushing action.



COUNTER DUSTER BRUSH

IBS No.	Description	Qty
44004	Counter Duster Brush	1



# IBS, INCORPORATED

## Maintenance Brushes P25



### Chip and Oil Brushes

- New and improved to resist damage due to chemicals
- Multi-purpose econoline brushes
- White china bristle with wood handle



#### CHIP AND OIL BRUSHES

IBS No.	Width	Thickness	Bristle Length	Qty
40066	1"	5/16	1-5/8	6
40067	1-1/2"	5/16	1-5/8	6

### Parts Cleaning Brush

- Stiff nylon fill
- Steel ferrule Diam. : 1"
- Chisel trim Bristle: 2<sup>3</sup>/<sub>4</sub>"



#### PARTS CLEANING BRUSH

IBS No.	Description	Qty
40035	Parts & Cleaning Brush	2

### Acid Brushes

- Pure black horsehair
- Tin ferrule



#### ACID BRUSHES

IBS No.	Width	Trim	Overall	Qty
44088	5/16	3/4	5-3/4	24
44089	3/8	3/4	5-3/4	24
44090	1/2	3/4	5-3/4	24

### 4-in-1 Tube Fitting Brush (T03)

#### ONE BRUSH REPLACES FOUR!

Steel Wire. Cleans the outside and inside diameters of 1/2" and 3/4" tubes and fittings. Use for soldering prep, deburring, drill hole cleaning and cleaning battery terminals.



#### 4-in-1 TUBE FITTING BRUSH

IBS No.	Description	Qty
44690	4-in-1 Tube Fitting Brush	1

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