

Safety Data Sheet

Printing date 01/09/2024

Revised On 01/09/2024

1 Identification of the substance and manufacturer

Trade name: RED IRON OXIDE PRIMER

Product code: 81407

Recommended use: Paint and coatings application.

Uses advised against: Any that differs from the recommended use.

Manufacturer/Supplier: IBS, Inc.
740 Clay St NW
Auburn, WA 98001
phone: 800-678-1906
www.industrialbolt.com

Emergency telephone number: 1-800-255-3924 VELOCITY EHS

Checked: 01/19/26



2 Hazard(s) identification

Classification of the substance or mixture

Flammable Aerosols 1 H222 Extremely flammable aerosol.

Gases under Pressure - Liquefied gas H280 Contains gas under pressure; may explode if heated.

Eye Irritation 2A H319 Causes serious eye irritation.

Carcinogenicity 2 H351 Suspected of causing cancer. Route of exposure: Inhalation.

Specific Target Organ Toxicity - Single Exposure 3 H336 May cause drowsiness or dizziness.

Specific Target Organ Toxicity - Repeated Exposure 2 H373 May cause damage to organs through prolonged or repeated exposure.

Additional information:
GHS Hazard pictograms

GHS02 GHS04 GHS07 GHS08

Signal word
Hazard statements

Danger

Extremely flammable aerosol.

Contains gas under pressure; may explode if heated.

Causes serious eye irritation.

Suspected of causing cancer. Route of exposure: Inhalation.

May cause drowsiness or dizziness.

May cause damage to organs through prolonged or repeated exposure.

Obtain special instructions before use.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Do not spray on an open flame or other ignition source.

Pressurized container: Do not pierce or burn, even after use.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a poison center/doctor if you feel unwell.

If eye irritation persists: Get medical advice/attention.

Store locked up.

Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Precautionary statements

3 Composition/information on ingredients

Chemical characterization: Mixtures

Chemical Description: This product is a mixture of the substances listed below with nonhazardous additions.

Dangerous components:

67-64-1	Acetone	15-25%
74-98-6	propane	10-15%
110-19-0	Isobutyl Acetate	10-15%
106-97-8	n-butane	5-10%
64742-89-8	VM&P Naphtha	5-10%
14807-96-6	Talc	1-5%
64-17-5	ethyl alcohol	1-5%
108-65-6	PM acetate	1-5%
107-87-9	Methyl Propyl Ketone	1-5%
67-63-0	Isopropyl Alcohol	1-5%

4 First-aid measures

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Remove contaminated clothing. Wash exposed area with soap and water.

After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing: Rinse out mouth and then drink plenty of water.

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Most important symptoms and effects:

Rinse mouth with water. Do not induce vomiting.

Indication of any immediate medical attention needed:

Dizziness

No further relevant information available.

5 Fire-fighting measures**Extinguishing agents:**CO₂, extinguishing powder or water spray. Fight larger fires with water spray.**Special hazards:**

Can form explosive gas-air mixtures.

Protective equipment for firefighters:

A respiratory protective device may be necessary.

6 Accidental release measures**Personal precautions, protective equipment and emergency procedures:**Wear protective equipment. Keep unprotected persons away.
Use respiratory protective device against the effects of fumes/dust/aerosol.**Methods and material for containment and cleaning up:**

Ensure adequate ventilation.

7 Handling and storage**Precautions for safe handling**

Use only in well ventilated areas.

Storage requirements:Keep away from sources of heat and direct sunlight. Do not warehouse in subfreezing conditions.
Store locked up.**8 Exposure controls/personal protection****Components with limit values that require monitoring at the workplace:****67-64-1 Acetone**PEL (USA) Long-term value: 2400 mg/m³, 1000 ppmREL (USA) Long-term value: 590 mg/m³, 250 ppmTLV (USA) Short-term value: 500 ppm
Long-term value: 250 ppm
A4, BEI**74-98-6 propane**PEL (USA) Long-term value: 1800 mg/m³, 1000 ppmREL (USA) Long-term value: 1800 mg/m³, 1000 ppm

TLV (USA) see Appendix F Minimal oxygen content (D, EX)

110-19-0 Isobutyl AcetatePEL (USA) Long-term value: 700 mg/m³, 150 ppmREL (USA) Long-term value: 700 mg/m³, 150 ppmTLV (USA) Short-term value: 150 ppm
Long-term value: 50 ppm**106-97-8 n-butane**REL (USA) Long-term value: 1900 mg/m³, 800 ppmTLV (USA) Short-term value: 1000 ppm
(EX)**64-17-5 ethyl alcohol**PEL (USA) Long-term value: 1900 mg/m³, 1000 ppmREL (USA) Long-term value: 1900 mg/m³, 1000 ppmTLV (USA) Short-term value: 1000 ppm
A3**108-65-6 PM acetate**

WEEL (USA) Long-term value: 50 ppm

107-87-9 Methyl Propyl KetonePEL (USA) Long-term value: 700 mg/m³, 200 ppmREL (USA) Long-term value: 530 mg/m³, 150 ppm

TLV (USA) Short-term value: 150 ppm

67-63-0 Isopropyl AlcoholPEL (USA) Long-term value: 980 mg/m³, 400 ppmREL (USA) Short-term value: 1225 mg/m³, 500 ppmLong-term value: 980 mg/m³, 400 ppmTLV (USA) Short-term value: 400 ppm
Long-term value: 200 ppm
BEI, A4

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67-56-1 methanol

PEL (USA)	Long-term value: 260 mg/m ³ , 200 ppm
REL (USA)	Short-term value: 325 mg/m ³ , 250 ppm Long-term value: 260 mg/m ³ , 200 ppm Skin
TLV (USA)	Short-term value: 250 ppm Long-term value: 200 ppm Skin; BEI

Ingredients with biological limit values:**67-64-1 Acetone**

BEI (USA)	25 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)
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67-63-0 Isopropyl Alcohol

BEI (USA)	40 mg/L Medium: urine Time: end of shift at end of workweek Parameter: Acetone (background, nonspecific)
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67-56-1 methanol

BEI (USA)	15 mg/L Medium: urine Time: end of shift Parameter: Methanol (background, nonspecific)
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Hygienic protection: Keep away from foodstuffs and animal feed. Wash hands after use. Immediately remove all soiled and contaminated clothing. Wash hands after use. Avoid contact with the eyes and skin. Do not eat or drink while working.

Breathing equipment: A respirator is generally not necessary when using this product outdoors or in large open areas. In cases where short and/or long term overexposure exists, a NIOSH approved respirator should be worn. If you suspect overexposure conditions exist, please consult an authority on chemical hygiene.

Hand protection: Nitrile gloves.
The glove material must be impermeable and resistant to the substance.

Eye protection: Tightly sealed goggles

9 Physical and chemical properties

Appearance:	Aerosol.
Odor:	Aromatic
Odor threshold:	Not determined.
pH-value:	Not determined.
Melting point/Melting range	Undetermined.
Boiling point:	-44 °C (-47.2 °F)
Flash point:	-19 °C (-2.2 °F)
Flammability (solid, gas):	Extremely flammable.
Decomposition temperature:	Not determined.
Auto igniting:	Product is not self-igniting.
Danger of explosion:	In use, may form flammable/explosive vapour-air mixture.
Lower Explosion Limit:	1.7 Vol %
Upper Explosion Limit:	10.9 Vol %
Vapor pressure:	Not determined.
Relative Density:	Between 0.77 and 0.85 (Water equals 1.00)
Vapor density	Not determined.
Evaporation rate	Not applicable.
Partition coefficient: n-octonal/water:	Not determined.
Solubility:	Not determined.
Viscosity:	Not determined.
Water:	0.0 %

10 Stability and reactivity

Reactivity:	Stable at normal temperatures.
Conditions to avoid:	Do not allow can to exceed 120 degrees Fahrenheit. Do not warehouse in subfreezing temperatures.
Chemical stability:	Not fully evaluated.
Possibility of hazardous reactions:	No dangerous reactions known.
Incompatible materials:	No further relevant information available.

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Hazardous decomposition: No dangerous decomposition products known.

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11 Toxicological information

LD/LC50 values that are relevant for classification:

110-19-0 Isobutyl Acetate

Oral LD50 4,763 mg/kg (rbt)

64-17-5 ethyl alcohol

Oral LD50 7,060 mg/kg (rat)

Inhalative LC50/4 h 20,000 mg/l (rat)

108-65-6 PM acetate

Oral LD50 8,500 mg/kg (rat)

Inhalative LC50/4 h 35.7 mg/l (rat)

67-63-0 Isopropyl Alcohol

Oral LD50 4,570 mg/kg (rat)

Dermal LD50 13,400 mg/kg (rab)

Inhalative LC50/4 h 30 mg/l (rat)

67-56-1 methanol

Oral LD50 5,628 mg/kg (rat)

Dermal LD50 15,800 mg/kg (rbt)

Information on toxicological effects: No data available.

Skin effects: No irritant effect.

Eye effects: Irritating effect.

Sensitization: No sensitizing effects known.

12 Ecological information

Aquatic toxicity: Hazardous for water, do not empty into drains.

Persistence and degradability: The product is degradable after prolonged exposure to natural weathering processes.

Other information: This product does not contain any chlorofluorocarbons (CFC's), hydrochlorofluorocarbons (HCFC's), perfluorocarbons (PFC's), heavy metals (chromium, lead, cadmium), or chlorinated solvents.

Bioaccumulative potential: No further relevant information available.

Mobility in soil: No further relevant information available.

Other adverse effects: No further relevant information available.

13 Disposal considerations

Dispose of in accordance with local, state, and federal regulations. Do not puncture, incinerate, or compact. Partially empty cans must be disposed of responsibly. Do not heat or cut empty containers with electric or gas torches.

Recommendation: Completely empty cans should be recycled.

Recommended cleansing agent: Water, if necessary with cleansing agents.

14 Transport information

UN-Number UN1950

DOT UN1950

DOT DOT

ADR Aerosols, flammable

Transport hazard class(es) 1950 Aerosols

Class 2.1 Gases

Marine pollutant: No

Special precautions for user: Warning: Gases

EMS Number: F-D,S-U

Packaging Group: --

UN "Model Regulation": UN 1950 AEROSOLS, 2.1

15 Regulatory information

SARA Section 355 (extremely hazardous substances):

None of the ingredients in this product are listed.

SARA Section 313 (Specific toxic chemical listings):

67-63-0 Isopropyl Alcohol

Toxic Substances Control Act

(TSCA): All hazardous ingredients are found on the inventory list of substances.

Canadian Domestic Substances List

(DSL): All ingredients are listed or exempted.

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**Consumer Product Safety
Commission (CPSC):**

This product complies with 16 CFR 1303 and does not contain more than 90 ppm of lead.

California Proposition 65 chemicals known to cause cancer:

108-10-1	methyl isobutyl ketone
13463-67-7	titanium dioxide
1333-86-4	Carbon black
100-41-4	ethyl benzene

Prop 65 chemicals known to cause birth defects or reproductive harm:

108-10-1	methyl isobutyl ketone
67-56-1	methanol

EPA:

67-64-1	Acetone	I
110-19-0	Isobutyl Acetate	D

16 Other information

Contact: Regulatory Affairs