

DRILL FASTER • COOLER • BETTER NITRO-X DRILL BITS

SAVE UP TO 36% ON SPECIALLY PRICED ORGANIZER & HANDI-BIT SETS!

EXPAND HOLES • EXTREME APPLICATIONS • EXCEPTIONAL VALUE

3 FLATS ON SHANK
ELIMINATES
SLIPPAGE



STEP DRILL
DESIGN

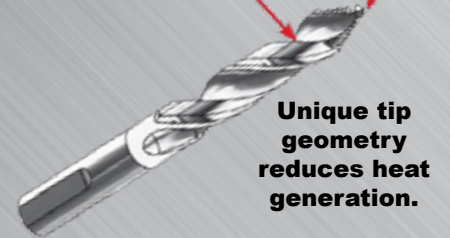
MECHANIC'S LENGTH — SHORTER, STURDIER CONSTRUCTION

- **EXPAND HOLES** — The step tip design easily enlarges holes without damaging the point.
- **EXTREME APPLICATIONS** — Ideal for hard steel, sheet metal, brass and even acrylics.
- **EXCEPTIONAL LIFE & VALUE** — The step-geometry reduces heat that is generated on a larger tip, producing smaller chips and shavings for a cooler cut, reducing cutting tool wear for increased tool life.
- **The unique step tip design** rapidly reams the hole as it penetrates for a faster, cooler cutting action — **up to 50% faster than standard drill bits** — saving time and money!
- **Eliminates the need to drill starter pilot holes** before making larger hole sizes.
- **The micro 135° Split Point** provides accurate starting & self-centering, eliminating the need for a center punch or pilot hole.
- **Mechanic's length** for a shorter, sturdier construction providing better control and reduced breakage.
- **Gold surface treated** for added lubricity.
- **MADE IN THE U.S.A.!**

Split-point
design
gives
accurate
starting.



Unique tip
geometry
reduces heat
generation.



13 Pc Nitro-X
Mechanic's Length
Handi-Bit Set
1/8 to 1/2 by 32nds
IBS No. 17466

ONLY \$149⁹⁵
Reg \$229⁹⁹

29 Pc Nitro-X
Mechanic's Length
Handi-Bit Set
1/16 to 1/2 by 64ths
IBS No. 17464

ONLY \$299⁹⁵
Reg \$456³⁴

51 Pc Nitro-X
Mechanic's Length
Organizer Set

IBS No. 16765

ONLY \$409⁹⁵
Reg \$660³²



DRILL FASTER • COOLER • BETTER NITRO-X REDUCED SHANK

INTRODUCTORY OFFER! SAVE UP TO 30% ON 1/2 SHANK DRILL SETS!

EXPAND HOLES • EXTREME APPLICATIONS • EXCEPTIONAL VALUE

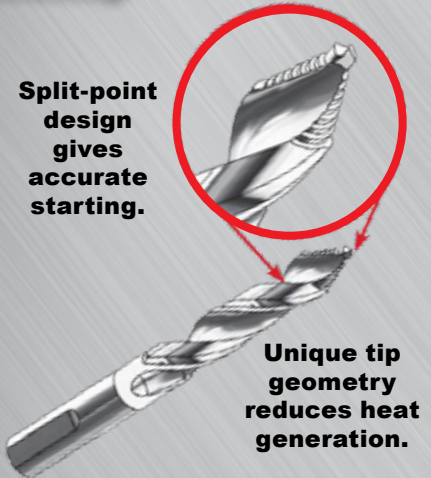
3 FLATS ON SHANK
ELIMINATES
SLIPPAGE



STEP DRILL
DESIGN

6" LENGTH

- **EXPAND HOLES** — The step tip design easily enlarges holes without damaging the point.
- **EXTREME APPLICATIONS** — Ideal for hard steel, sheet metal, brass and even acrylics.
- **EXCEPTIONAL LIFE & VALUE** — The step-geometry reduces heat that is generated on a larger tip, producing smaller chips and shavings for a cooler cut, reducing cutting tool wear for increased tool life.
- **Unique step tip design** rapidly reams the hole as it penetrates for a faster, cooler cutting action — **up to 50% faster than standard drill bits** — saving time and money!
- **Eliminates the need to drill starter pilot holes** before making larger hole sizes.
- **Micro 135° Split Point** provides accurate starting & self-centering, eliminating the need for a center punch or pilot hole.
- **Three flats on shank reduces slippage** for superior hold, even in hand held operations.
- **Gold surface treated** for added lubricity.
- **MADE IN THE U.S.A.!**



Split-point
design
gives
accurate
starting.

Unique tip
geometry
reduces heat
generation.

**DON'T FORGET
ULTRA
LUBE**
CUTTING TOOL
LUBRICANT
4 oz. BOTTLE



NOW ONLY
\$429⁹⁵

**8 Pc NITRO-X STEP TIP
1/2 SHANK DRILL SET**
9/16-1 x 1/16
IBS No. 18899

SAVE 30% Reg \$614⁵⁸



NOW ONLY
\$199⁹⁵

**4 Pc NITRO-X STEP TIP
1/2 SHANK DRILL SET**
9/16, 5/8, 3/4 & 1"
IBS No. 18897

SAVE 28% Reg \$278⁶⁷



IBS No.
96050