

# DRILLING CAN BE FRUSTRATING KEEP YOUR COOL! PROTECT YOUR WORK WITH IBS LUBRICANTS



**TOOL EASE**  
IBS No. 74172

**TOOL COOL BLUE**  
IBS No. 74208

**TOOL COOL AEROSOL**  
IBS No. 74102

**ULTRA LUBE 16oz.**  
IBS No. 96070

**ULTRA LUBE 4oz.**  
IBS No. 96050



# FEATURES & BENEFITS OF IBS LUBRICANTS

## Tool Cool

IBS No. 74102 12 CASE

Tool Cool Aerosol has a unique formulation that provides **rapid evaporation** for **maximum cooling** effect, plus **special lubrication compounds** for **smoother cutting action**, with the convenience of an aerosol.

- **Excellent** for drilling, tapping, threading and sawing.
- **Effective on** all metals (except aluminum and true cast iron).
- **Leaves no residue - no extra clean-up required.** Simply wipe with rag or blow off with air hose.



## Tool Ease

**DRY LUBE FOR DRILLING, THREADING & CUTTING TOOLS**

IBS No. 74172 12 CASE

Tool Ease is a **stick lubricant** for use in all types of drilling applications. It's the **clean, convenient** way to **extend drill and tap life.**

- Simple-to-use: Apply directly to cutting surface and re-apply as necessary.
- Clean formula **leaves no residue.**
- Contains no harmful chemicals and is environmentally safe to use.



## Ultra Lube Super Premium Cutting Fluid

IBS No. 96070  
16 oz. BOTTLE  
12CASE

IBS No. 96050  
4 oz. BOTTLE  
12 CASE



Ultra Lube is a multi-purpose cutting fluid specially formulated to **extend tool life** and **reduce chip** welding.

- **Super concentrated formula** will not run and even clings to vertical surfaces keeping the lubricant on the tool or at the drilling/cutting point for continual lubrication resulting in cooler cutting which means longer tool life, saving time and money.
- **Contains no harsh chemicals or ozone depleting chemicals** which provides a virtual smoke free operation on even the most heat prone applications for a safer, cleaner cut making for faster clean up.
- **Available in 2 sizes: a small, easier to handle 4 oz. bottle** for hand drilling applications that is easier to apply and get the lubricant exactly where it's needed, and a **16 oz bottle perfect for larger jobs** and coolant reservoir filling.

## Tool Cool Blue

**EXOTIC METALS LUBRICANT**

IBS No. 74208 12 CASE

Tool Cool Blue is a specialized lubricant designed for tough metal-working operations on hard metals such as stainless, high carbon, high chrome, nickel chrome, heat-treated steels, cast iron, monel and even non-ferrous metals like brass and aluminum.

- **Excellent** for drilling, tapping, swing, spot facing, counterboring, milling, fly-cutting, seat forming engraving, broaching, drawing, piercing, punching, hole extruding and more.
- **Use on ferrous metals**, such as brass and aluminum.
- **Exceedingly clean** lubricant — contains no oil, and creates none of the difficulty cleaning problems associated with white lead, molybdenum, and similar materials.
- **Environmentally Safe:** Contains no chlorine, fluorine, lead, sulfur, phosphorous, or silicone. It is acceptable for use in machine shops operating under the Federal Meat and Poultry Products Inspection Program (P-1).



	74102 Tool Cool	74208 Tool Cool Blue	74172 Tool Ease	96050 & 96070 Ultra - Lube
Size	18 oz	8 oz	3.2 oz	4 oz & 16 oz
Type	Aerosol	Gel	Stick	Oil
Appearance	Clear Liquid Aerosol	Green Semi-Paste / Gel	Green Solid Wax	Yellow Liquid
<b>FOR USE ON</b>				
Steel	YES	YES	YES	YES
Aluminum	NO	YES	YES	YES
Brass	NO	YES	YES	YES
Cast Iron	NO	YES	YES	YES