## MATERIAL SAFETY DATA SHEET Product Name: Chemical Vulcanizing Cement

Page 1 of 4

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION										
PRODUCT NAME:	Chemical Vulcanizing Cement IBS No. 10927									
PART NUMBER(S):	14-004, 14-008, 14-009, 14-020, 14-032, 14-041,									
GENERAL USE:	14-511, 14-512, and 15-026 Chemical or Heat Vulcanization of Tire Repair Materials									
PRODUCT DESCRIPTION			•							
MANUFACTURER'S NAME:			DATE PREPA	RED:	Jan. 15, 2012					
31 Incorporated	Crowl	SUPERSEDES: Jan. 1, 2010								
STREET ADDRESS:	Group	$\prec$	FOR INFORMATION, CONTACT:							
100 Enterprise Drive CITY, STATE, ZIP, COUNTRY	INCORP	ORATED	(740) 498-8324; info@31inc.com EMERGENCY TELEPHONE NUMBER:							
Newcomerstown, OH 43832 L			CHEM • TEL: (800) 255-3924 or (813) 248-0585							
SECTION 2 - HAZARDOUS INGREDIENTS										
HAZARDOUS COMPONENTS	%	CAS #	TLV UNITS	Hazard	RISK PHRASES					
	(by weight)	67.6 #		Symbol	(Full Text Section 16)					
Heptane	80 - 90	142-82-5	400 PPM	N/A						
Methylcyclohexane	0.5	108-87-2	400 PPM	N/A						
Uncured Natural Rubber	10 - 15	N/A								
	SECTION	3 - HAZARD								
EMERGENCY OVERVIEW	SECTION	3 - HAZARD	SIDENTIF							
Contact with eyes will cause irr	itation. Contact with sk	in mav cause irritatio	on.							
		,								
ACCUTE EFFECTS OF OVEREX										
Inhalation:	May cause dizziness									
Skin:	May cause irritation up	oon prolonged or rep	eated contact							
Eyes:	May cause eye irritatio	on.								
Ingestion:	May cause irritation of gastrointestinal tract.									
0	.,	<b>J</b>								
	(2001)25									
CHRONIC EFFECTS OF OVEREX	XPOSURE:									
N/A										
OTHER HEALTH HAZARDS:										
N/A										
	SECTIO	ON 4 - FIRST								
INHALATION:					ove victim to fresh air					
	If difficulty breathing, dizziness, or lightheadedness is experienced, remove victim to fresh air. If continued breathing difficulities occur, administer oxygen and seek immediate medical attention.									
SKIN:	Wash with soap and la	arge quantities of wa	ter If irritation	narcists saak	medical attention					
UNIN.	wash with soap and k	arge quantities of Wa		per 31313, 300K						
EYES:	Flush with large quant	ities of clean water f	or at least 15 m	inutes Sook -	nedical attention					
	r lash with large qualit		טו מנוכמסנ וט ווו							
INGESTION:	Do NOT give anything	by mouth or induce	vomiting. Seel	k immediate m	edical attention.					

## MATERIAL SAFETY DATA SHEET

Page 2 of 4

Product Name: Chemical Vulcanizing Cement

**SECTION 5 - FIRE FIGHTING MEASURES** EXTINGUISHING MEDIA: Foam, CO<sub>2</sub>, Dry Chemical, Fire Fighting Apparatus FIRE FIGHTING PROCEDURES: Use of self contained breathing apparatus is recommended for fire fighters UNUSUAL FIRE AND Extremely flammable and may be ignited by heat, sparks, flame, or other source of ignition. EXPLOSION HAZARDS: Closed containers can explode due to buildup of pressure when exposed to extreme heat. **SECTION 6 - ACCIDENTAL RELEASE MEASURES** STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: COMBUSTIBLE - Evacuate and ventilate area; remove all sources of sparks, ignition, and open flames; confine and absorb into approved absorbent; place material into approved containers for disposal following all Local, State, and Federal regulations; Do NOT wash to sewer or waterway. Note: Small amounts may be taken up with inert material. **SECTION 7 - HANDLING AND STORAGE** PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: This material is combustible. It should be stored in tightly closed containers in a cool, well ventilated area. Vapors may form explosive mixtures in air. All sources of ignition should be controlled. Keep this and other chemicals out of reach of children. Avoid inhaling concentrated fumes or vapors. SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION NIOSH ACGIH HAZARDOUS COMPONENTS TWA ppm TWA mg/m3 STEL ppm STEL mg/m3 TWA ppm TWA mg/m3 STEL ppm STEL mg/m3 Heptane Methylcyclohexane Uncured Natural Rubber PERSONAL PROTECTION: **Respiratory Protection:** Use NIOSH approved cartridge or gas mask. Refer to 29 CFR 1910.134 or European Standard EN 149 for complete regulations. Ventilation: Mechanical ventilation to keep product within specified TLV ranges. Protective Gloves: Imperable gloves advised. Eye Protection: Protective eyeglasses or chemical safety goggles. Refer to 29 CFR 1910.133 or European Standard EN 166. Other: Work clothes Work / Hygienic Practices: Practice safe workplace habits. Minimize body contact with this product. **SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES** APPEARANCE AND ODOR: VAPOR PRESSURE AT 20°C: Liquid with solvent odor that is cloudy or blue in color N/A SPECIFIC GRAVITY: BOILING POINT / RANGE: 200° - 209° F (93.3° - 98.3°C) 0.77 FREEZING POINT: SOLUBILITY IN WATER (% by weight): N/A N/A FLASH POINT (Test Methods): V.O.C.: 32°F, 0°C (TCC) 75% - 85% FLAMMABLE LIMITS IN AIR (% by volume): VAPOR DENSITY: Lower: 1.0 Upper: 7.0 N/A EVAPORATION RATE: 4.50

## MATERIAL SAFETY DATA SHEET

Product Name: Chemical Vulcanizing Cement

**SECTION 10 - STABILITY AND REACTIVITY** UNSTABLE: STABILITY: CONDITIONS TO AVOID: N/A STABLE: XXX INCOMPATIBILITY (Materials to Avoid): Strong acids or bases and selected amines. HAZARDOUS COMBUSTION or Thermal decomposition in the presence of air may yield carbon monoxide and/or DECOMPOSITION PRODUCTS: carbon dioxide. MAY OCCUR: HAZARDOUS POLYMERIZATION: CONDITIONS TO AVOID: N/A WILL NOT OCCUR: XXX **SECTION 11 - TOXICOLOGICAL INFORMATION** LD50 OF INGREDIENT LC50 OF INGREDIENT CAS # HAZARDOUS COMPONENTS EINECS # (Specify Species and Route) (Specify Species) 142-82-5 Heptane 108-87-2 Methylcyclohexane N/A Uncured Natural Rubber **SECTION 12 - ECOLOGICAL INFORMATION** No data are available on the adverse effects of this material on the environment. Neither COD nor BOD data are available. Based on the chemical composition of this product, it is assumed that the mixture can be treated in an acclimatized biological waste treatment plant system in limited quantities. However, such treatment should be evaluated and approved for each specific biological system. None of the ingredients in this mixture are classified as a Marine Pollutant. **SECTION 13 - DISPOSAL CONSIDERATIONS** WASTE DISPOSAL METHOD: Dispose of in accordance with Local, State, and Federal Regulations. This product may produce hazardous vapors or fumes in a closed disposal container creating a dangerous environment. Refer to "40 CFR Protection of Environment Parts 260 - 299" for complete waste disposal regulations. Consult your local, state, or federal Environmental Protection Agency (EPA) before disposing of any chemicals. Do NOT flush to sanitary sewer or waterway. SECTION 14 - TRANSPORT INFORMATION PROPER SHIPPING NAME: HEPTANES DOT HAZARD CLASS / Pack Group: 3 IATA HAZARD CLASS/Pack Group: 3 PG II PG II IMDG HAZARD CLASS: 3 PG II **REFERENCE:** UN / NA IDENTIFICATION NUMBER: UN1206 RID/ADR Dangerous Goods Code: LABEL: FLAMMABLE UN TDG Class / Pack Group: HAZARD SYMBOLS: Note: Transportation information if for reference only. Client is urged to consult CFR 49 parts 100 - 177, IMDG, IATA, EU, United Nations TDG, and WHMIS (Canada) TDG information manuals for detailed regulations and exceptions covering specific container sizes, packaging materials, and methods of shipping.

Page 3 of 4

## MATERIAL SAFETY DATA SHEET

Page 4 of 4

Product Name: Chemical Vulcanizing Cement	Product Name:	<b>Chemical Vulcani</b>	zing Cement
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SEC	TION 15 - REG	ULA	<b>FORY INFOR</b>	RMATIO	N		
TSCA (USA - Toxic Substance Control Act) All components of this product are listed or from listing because a Low Volume Exemt					SCA Inventory) or are exempted		
SARA TITTLE III (USA - Superfund Amendme 311/312 Hazard Categories: Immediate health	ents and Reauthorization	n Act)					
313 Reportable Ingredients: None							
CERCLA (USA - Comprehensive Response C None	ompensation and Liabil	lity Act)					
CPR (Canadian Controlled Products Regulation This product has been classified in accord all the information required by the Controlle	ance with the hazard cri		he Controlled Prod	ucts Regula	tions and the MSDS contains		
IDL (Canadian Ingredient Disclosure List) Components of this product identified by C	AS number are listed or	n the Ca	nadian Ingredient I	Disclosure Li	ist are shown in Section 2.		
DSL / NDSL (Canadian domestic Substances Components of this product identified by C document. Only ingredients classified as "	AS number are listed or	n the DS	L or NDSL and ma		t be listed in Section 2 of this		
EINECS (European Inventory of Existing Com Components of this product identified by C			an Inventory of Exi	sting Comme	ercial Chemical Substances.		
RISK PHRASES:	SYMBOL(S) REQU	SYMBOL(S) REQUIRED FOR LABEL:			SAFETY PHRASES:		
R36/38 Irritating to eyes and skin	Flammable			S2 Keep out of reach of ch S41 In case of fire and/or ex do not breathe fumes.			
	SECTION 16 - C	OTHE	R INFORMA	TION			
NOTES & FULL R-PHRASE TEXT: R36/38 Irritating to eyes and skin							
HMIS HAZARD RATINGS:	HEALTH	1					
	FLAMMABILITY	3					
PERSONAL PROTECT		0 A					
REVISION SUMMARY:		<u>A</u>					
MSDS PREPARED BY: Charles M	uhs, Technical Advisor						
31 Incorpo							
100 Entern							
	stown, OH 43832		(740) 498-8324		31inc.com		
The information contained herein is based on accuracy of this data or the results to be obtai persons proximately caused by the materials Additionally, vendor assumes no responsibility even if reasonable safety procedures are follo	ned from the use thered f reasonable safety prod for injury to vendee or	of. Vend cedures third per	or assumes no res are not adhered to son proximately ca	ponsibility fo as stipulate used by abr	or injury to vendee or third d in the data sheet. normal use of the material,		