

# SAFETY DATA SHEET



Issuing Date 20-Oct-2022

Revision date 20-Oct-2022

Revision Number 1

## 1. Identification

### Product identifier

Product Name Vinculum Hi-Abrasion

### Other means of identification

Product Code(s) 46035, 46037

Synonyms None

### Recommended use of the chemical and restrictions on use

Recommended use Covered Electrode for Shielded Metal Arc Welding (SMAW)

Restrictions on use No information available

### Details of the supplier of the safety data sheet

#### Supplier Address

IBS, Inc. PO Box 1717, Auburn, WA 98071-1717

### Emergency telephone number

Company Phone Number 800-678-1906

Emergency Telephone Velocity EHS: 1-888-255-3924

## 2. Hazard(s) identification

### Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Carcinogenicity

Category 1A

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements

Danger

#### Hazard statements

May cause cancer



<b>Appearance</b> Coated electrode	<b>Physical state</b> Solid	<b>Odor</b> Odorless
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**Precautionary Statements - Prevention**

Obtain special instructions before use  
 Do not handle until all safety precautions have been read and understood  
 Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Other information**

Harmful to aquatic life with long lasting effects

When this product is used in a welding process, the hazards are mostly from electric shock, heat, radiation, fumes and gases. Electric shock can kill. Arc rays, spatter, and melting metals can severely injure eyes and burn skin. Welding arc and sparks can cause fire

Fumes and gases can be dangerous to your health. Certain medical studies have suggested that nervous system and/or lung damage can result from overexposure to welding fumes and gases

The welding fumes and gases produced from welding rod, coating flux, and base metal in a welding process may contain manganese and manganese compounds, nickel and nickel compounds, chromium (VI) and chromium compound, carbon dioxide, carbon monoxide, nitrogen dioxide, and ozone.

Overexposure to manganese and its compounds may cause metal fume fever and affect the central nervous system. Prolonged inhalation of nickel and chromium (VI) compounds above safe exposure limits can cause cancer

**Unknown acute toxicity** 94.4509 % of the mixture consists of ingredient(s) of unknown toxicity

37.4816 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

93.4509 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

94.4509 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

94.4509 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

94.4509 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Chromium	7440-47-3	10-30	*
Titanium dioxide	13463-67-7	10-30	*
Limestone	1317-65-3	7-13	*
Potassium Oxalate	6487-48-5	0.5-1.5	*
QUARTZ	14808-60-7	0.1-1	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. First-aid measures

**Description of first aid measures**

<b>General advice</b>	IF exposed or concerned: Get medical advice/attention.
<b>Inhalation</b>	Remove to fresh air.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Skin contact</b>	Wash skin with soap and water.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.

#### **Most important symptoms and effects, both acute and delayed**

**Symptoms** No information available.

#### **Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

### **5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Unsuitable extinguishing media</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Specific hazards arising from the chemical</b>	No information available.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

### **6. Accidental release measures**

#### **Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Ensure adequate ventilation.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

#### **Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.

### **7. Handling and storage**

#### **Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing.

#### **Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

## 8. Exposure controls/personal protection

### Control parameters

#### Exposure Limits

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Chromium 7440-47-3	TWA: 0.5 mg/m <sup>3</sup> inhalable particulate matter	TWA: 1 mg/m <sup>3</sup> (vacated) TWA: 1 mg/m <sup>3</sup>	IDLH: 250 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>
Titanium dioxide 13463-67-7	TWA: 10 mg/m <sup>3</sup>	TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 10 mg/m <sup>3</sup> total dust	IDLH: 5000 mg/m <sup>3</sup> TWA: 2.4 mg/m <sup>3</sup> CIB 63 fine TWA: 0.3 mg/m <sup>3</sup> CIB 63 ultrafine, including engineered nanoscale
Limestone 1317-65-3	No data available	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust
QUARTZ 14808-60-7	TWA: 0.025 mg/m <sup>3</sup> respirable particulate matter	TWA: 50 µg/m <sup>3</sup> (vacated) TWA: 0.1 mg/m <sup>3</sup> respirable dust : (250)/(%SiO <sub>2</sub> + 5) mppcf TWA respirable fraction : (10)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA respirable fraction	IDLH: 50 mg/m <sup>3</sup> respirable dust TWA: 0.05 mg/m <sup>3</sup> respirable dust

### Appropriate engineering controls

#### Engineering controls

Showers  
Eyewash stations  
Ventilation systems.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

No special protective equipment required.

#### Hand protection

Wear suitable gloves.

#### Skin and body protection

Wear suitable protective clothing.

#### Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

#### General hygiene considerations

Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state	Solid
Appearance	Coated electrode
Color	Grayish brown
Odor	Odorless
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	
VOC Content (%)	No data available	
Liquid Density	No information available	
Bulk density	No information available	

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.

**Ingestion** Specific test data for the substance or mixture is not available.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Symptoms** No information available.

**Acute toxicity**

**Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

**ATEmix (oral)** 12,274.70 mg/kg  
**ATEmix (dermal)** 7,204.00 mg/kg

**Unknown acute toxicity** 94.4509 % of the mixture consists of ingredient(s) of unknown toxicity  
 37.4816 % of the mixture consists of ingredient(s) of unknown acute oral toxicity  
 93.4509 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity  
 94.4509 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)  
 94.4509 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)  
 94.4509 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Titanium dioxide 13463-67-7	> 10000 mg/kg ( Rat )	-	-

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** No information available.

**Serious eye damage/eye irritation** No information available.

**Respiratory or skin sensitization** No information available.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** Classification based on data available for ingredients.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Chromium 7440-47-3	-	Group 3	-	-
Titanium dioxide 13463-67-7	-	Group 2B	-	X
QUARTZ 14808-60-7	A2	Group 1	Known	X

**Legend**

**ACGIH (American Conference of Governmental Industrial Hygienists)**

A2 - Suspected Human Carcinogen

**IARC (International Agency for Research on Cancer)**

Group 1 - Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

**NTP (National Toxicology Program)**

Known - Known Carcinogen

**OSHA (Occupational Safety and Health Administration of the US Department of Labor)**

X - Present

**Reproductive toxicity** No information available.

<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Target organ effects</b>	Respiratory system, Eyes, Skin, Central Vascular System (CVS), Lungs.
<b>Aspiration hazard</b>	No information available.
<b>Other adverse effects</b>	No information available.
<b>Interactive effects</b>	No information available.

## 12. Ecological information

<b>Ecotoxicity</b>	Harmful to aquatic life with long lasting effects.
<b>Persistence and degradability</b>	No information available.
<b>Bioaccumulation</b>	There is no data for this product.
<b>Other adverse effects</b>	No information available.

## 13. Disposal considerations

### Waste treatment methods

<b>Waste from residues/unused products</b>	Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.
<b>Contaminated packaging</b>	Do not reuse empty containers.

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Chromium 7440-47-3	-	Included in waste streams: F032, F034, F035, F037, F038, F039	5.0 mg/L regulatory level	-

**California Hazardous Waste Status** This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Chromium 7440-47-3	Toxic Corrosive Ignitable

## 14. Transport information

<b><u>DOT</u></b>	Not regulated
<b><u>TDG</u></b>	Not regulated
<b><u>MEX</u></b>	Not regulated
<b><u>ICAO (air)</u></b>	Not regulated

<b>IATA</b>	Not regulated
<b>IMDG</b>	Not regulated
<b>RID</b>	Not regulated
<b>ADR</b>	Not regulated
<b>ADN</b>	Not regulated

## 15. Regulatory information

### International Inventories

<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDSL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECL</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AICS</b>	Contact supplier for inventory compliance status.

### **Legend:**

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

#### **CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Chromium 7440-47-3	-	X	X	-

#### **CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Chromium 7440-47-3	5000 lb	-



**US State Regulations****California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Titanium dioxide - 13463-67-7	Carcinogen
QUARTZ - 14808-60-7	Carcinogen
Nickel - 7440-02-0	Carcinogen
Silica, fused - 7631-86-9	Carcinogen

**U.S. State Right-to-Know Regulations****US State Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Chromium 7440-47-3	X	X	X
Titanium dioxide 13463-67-7	X	X	X
Limestone 1317-65-3	X	X	X
Water 7732-18-5	-	-	X
Feldspar 68476-25-5	X	-	X
QUARTZ 14808-60-7	X	X	X
Silicon 7440-21-3	X	X	X
Manganese 7439-96-5	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other information**

<b>NFPA</b>	Health hazards 0	Flammability 0	Instability 0	Physical and chemical properties -
<b>HMIS</b>	Health hazards 1*	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 EPA (Environmental Protection Agency)  
 Acute Exposure Guideline Level(s) (AEGL(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal

Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan GHS Classification  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
RTECS (Registry of Toxic Effects of Chemical Substances)  
World Health Organization

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**Revision date** 20-Oct-2022

**Revision Note** No information available.

**Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**

**End of Safety Data Sheet**